

Work Order ID 72016

Monday, July 18, 2011 8:26:15 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Item Name: Saddle, D205-634-011

Stop



Start Date: 7/18/2011 Start Qty: 2.00

Required Date: 7/20/2011 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG-008

*chgs 2
EN 11-599*

*m 11 07 20 (2)
HJ BG 11-7-18 (2)*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P 4/7/18 (2)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

m 11 07 20 (2)

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Start Date: 7/18/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Per 7/21

11/7/21

MK
11-07-21

Picklist Print

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Work Order ID: 72016

Parent Item: K10003

Parent Item Name: Saddle. D205-634-011



Start Date: 7/18/2011

Required Date: 7/20/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-51A



Bolt

Purchased

No

110

Each

147.0000

8

16

Location

Loc Qty

Loc Code

ST361

147

117094

97

117514

50

117094

AN4-6A



Bolt

Purchased

No

110

Each

810.0000

16

32

Location

Loc Qty

Loc Code

ST356

610

116400

10

116924

400

117872

200

ST358

200

117514

200

116400 10 X
116924 22 X

AN4C46A



BOLT

Purchased

No

110

Each

153.0000

4

8

Location

Loc Qty

Loc Code

ST360

153

110823

153

110823

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Work Order ID: 72016

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/18/2011

Required Date: 7/20/2011

Start Qty: 2.00

Required Qty: 2.00

AN6-I2A Purchased No
Bolt

110 Each 81.0000 8 16

Location

Loc Qty

Loc Code

ST342

81

117094

71

118112

10

AN960JD416 NAS1149D0463J Purchased No
Washer

110 Each 0.0000 32

AN960JD616 NAS1149D0663J Purchased No
Washer

110 Each 0.0000 8

D2570 Manufactured No
Bushing

110 Each 137.0000 24

Location

Loc Qty

Loc Code

ST017

137

66933

1

67759

6

69814

30

70971

100

D2571 Manufactured No
Saddle, Fwd Out 205

110 Each 0.0000 1

D2572 Manufactured No
Saddle, Fwd In 205

110 Each 0.0000 1

D2573 Manufactured No
Saddle, Aft Out 205

110 Each 0.0000 1

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Start Date: 7/18/2011

Required Date: 7/20/2011

Start Qty: 2.00

Required Qty: 2.00

D2574
Saddle, Aft In 205

Manufactured No

110 Each

0.0000



1 2

B 71374 5 11/6/19

D2747
Set Screw

Manufactured No

110 Each

146.0000



4

8

u

Location

Loc Qty

Loc Code

ST021

146

69494

46

71163

100

69494

D2876
Saddle Spacer

Manufactured No

110 Each

39.0000



2

4

u

Location

Loc Qty

Loc Code

ST025

29

70767

29

ST026

10

68282

10

68282

D2877
Saddle Spacer

Manufactured No

110 Each

29.0000



2

4

u

Location

Loc Qty

Loc Code

ST025

29

68283

29

68283

D3405-041
Lug Assembly

Manufactured No

110 Each

5.0000



1

2

u 4/2/12

Location

Loc Qty

Loc Code

ST474

5

62227

2

70820

3

70820

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Start Date: 7/18/2011

Required Date: 7/20/2011

Start Qty: 2.00

Required Qty: 2.00

D3405-043

Manufactured No

110 Each

2.0000

1 2



Lug Assembly



71584

[Handwritten signature]

Location

Loc Qty

Loc Code

ST423

2

65703

2

D3407-041

Manufactured No

110 Each

0.0000

1 2



Tow Ring



68971

[Handwritten signature]

D3417-5

Manufactured No

110 Each

62.0000

2 4



Washer



[Handwritten signature]

Location

Loc Qty

Loc Code

ST053

62

68972

21

71855

41

68972

D3456-1

Manufactured No

110 Each

84.0000

1 2



Washer



[Handwritten signature]

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

77

66848

3

71033

24

71165

50

77033

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Start Date: 7/18/2011

Required Date: 7/20/2011

Start Qty: 2.00

Required Qty: 2.00

D3533-1

Manufactured No

110 Each

44.0000

2

4



Set Screw



[Handwritten signature]

Location

Loc Qty

Loc Code

ST066

44

67583

44

67583

MS21042L4

Purchased No

110 Each

3.836.000

24

48



Nut



[Handwritten signature]

Location

Loc Qty

Loc Code

ST300

3836

117441

1589

117601

747

117885

1500

117441

MS21043-4

Purchased No

110 Each

637.0000

5

10



Nut



[Handwritten signature] 11/17/18 (2)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

597

117601

97

117793

500

117601

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